



Industrie Service

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **STIRG METALL DOO INDIJA**

**Jugoistocna radna zona bb**

**22320 Indjia**

**REPUBLIC OF SERBIA**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build of railway vehicles and their components:  
- self-supporting equipment boxes, underfloor containers, support frames for interior equipment, roof structures  
- without design, purchase and resale, repair  
- with sale and assembly

### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	22 22	t = 1 - 16 mm t = 3 - 12 mm	BW FW
135	1.2, 8 1.2	t = 1.4 - 16 mm t = 2.1 - 16 mm	BW FW
141	22 1.2  23 8	t = 1 - 4 mm t = 1 - 6 mm D >= 25 mm t = 1 - 12 mm t = 1 - 22 mm D >= 25 mm	BW FW  - FW

(continuation: see reverse)

**Responsible welding coordinator:** Nebojsa Ivin (IWE)

born: 09.06.1988

**Deputy with equal rights:** -

**Deputy:** see reverse

**Comments:** see reverse

**Certificate no.:** TÜV SÜD/15085/CL1/613/0A1/16

**Valid:** from 07.09.2017 to 01.08.2019

**Issued on:** 07.09.2017

**Auditor:** STOJCIC

General regulations (see reverse)



**Certification Body**  
Material and Welding Technology

Steidl  
Head of certification body



EQ2778597

Certificate no.: TÜV SÜD/15085/CL1/613/0A1/16

### Continuation of range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	8	t = 1.4 - 4 mm D >= 25 mm	BW

### Comments:

#### Additional deputies:

- Slavko Belegisanin (Level C) born: 18.06.1973
- Dusan Trivunovic (Level C) born: 12.08.1990

The following welding supervisor has the permission to test welder / operator acc. to corresponding norm within the scope of this certificate:

Nebojsa Ivin

## General regulations

according to EN 15085-2

### Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

### Distribution list:

1. Applicant (original)
2. Files